

**Garant**
**Collet chuck, extra slim, SK 40 A = 160, Clamping range: 2-6mm**

**Order data**

Order number	300784 2-6
GTIN	4045197708373
Item class	31A

**Description**
**Version:**

- **Taper ground internally and externally.**
- **Shanks hard turned.**
- **With RFID/Balluffchip bore.**
- **The collet is clamped by a threaded connection from behind through the chuck, no clamping nut required!**

**Advantage:**

Extremely slim design permits machining of components where access is difficult, e.g. during toolmaking and mould-making.

**Application:**

For clamping tools with plain shank to DIN 6499.

**Supplied with:**

Clamping screw and wrench with T-handle.

**Optional extras:**

Pull studs (PS) No. 308600 – 308806,

PS wrenches No. 308820 – 308835,

**GARANT collets No. 309563,**

**ALBRECHT collets No. 309572 – 309573.**

**Technical description**

Clamping range	2 - 6 mm
Ø D <sub>2</sub>	13 mm
Ø D <sub>1</sub>	9.6 mm

Overhang dimension A	160 mm
External Ø D	27 mm
Adapter	SK 40 A = 160
Arbor standard	ISO 7388-1
Shape	A
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 5 µm
Machining strategy	HSC
Balluffchip bore	yes
Type of product	Collet chuck

## Accessories

Pull stud 90°sealed suitable for steep tapers 40	308790 40
Pull studMori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
Pull stud, 18CrNiMo7sealed, form B suitable for steep tapers 40	308615 40
Pull studsealed, form B suitable for steep tapers 40	308620 40
Pull studsealed, form B suitable for steep tapers 40	308650 40
Pull studForm B suitable for steep tapers 40	308640 40
Pull studsealed suitable for steep tapers 40	308660 40
Pull studsealed suitable for steep tapers 40	308635 40
Special pull stud with internal thread suitable for steep tapers 40	308740 40
Pull studsealed, form A suitable for steep tapers 40	308610 40
Pull stud 45°sealed suitable for steep tapers 40	308760 40
Pull stud Hurco 45° with fitsealed suitable for steep tapers 40	308802 40
	308625 40

Pull studMori-Seiki, sealed, form A suitable for steep tapers 40

Hurco 45° pull stud with 4-mm bore and fitsealed suitable for steep tapers 40

308801 40

Pull stud 60°sealed suitable for steep tapers 40

308785 40

Pull stud 45°sealed suitable for steep tapers 40

308765 40

Pull studForm A suitable for steep tapers 40

308600 40

Pull stud, 18CrNiMo7Form A suitable for steep tapers 40

308605 40

Wrench for pull studsISO 7388 suitable for ISO taper size 40

308830 40

Pull studMazak, form A suitable for steep tapers 40M

308670 40M

Pull stud 90°sealed suitable for steep tapers 40

308795 40

Special pull stud with no internal threadsealed suitable for steep tapers 40

308700 40

Pull stud Hurco 90° with fitsealed suitable for steep tapers 40

308806 40